What is claimed is:

1. An integrated circuit (IC) supporting electrically programmable three-dimensional memory (EP-3DM)-based self-test (EP-3DMST), comprising

a substrate circuit, said substrate circuit further comprising a circuit-under-test (CUT) and a peripheral circuit; and,

at least an EP-3DM level stacked on said substrate circuit, at least a portion of said EP-3DM level storing at least a portion of test data and/or test-data seeds for said CUT and being connected with said peripheral circuit through a plurality of inter-level connecting vias.

- 2. The IC supporting EP-3DMST according to claim 1, wherein said substrate circuit further comprises a plurality of test-vector buffers, said test-vector buffers storing at least a portion of said test data and/or test-data seeds.
- The IC supporting EP-3DMST according to claim 1, wherein said test data or test-data seeds are downloaded into said CUT in a serial fashion.
- 4. The IC supporting EP-3DMST according to claim 1, wherein said test data or test-data seeds are downloaded into said CUT in a parallel fashion.
- 5. The IC supporting EP-3DMST according to claim 1, wherein said CUT comprises a first CUT block and a second CUT block; said substrate circuit further comprises a first test-vector buffer and a second test-vector buffer, said first test-vector buffer storing at least a portion of test data and/or test-data seeds for said first CUT block, said second test-vector buffer storing at least a portion of test data and/or test-data seeds for said second CUT block.
- 6. The IC supporting EP-3DMST according to claim 1, wherein said substrate circuit further comprises a D/A converter, said D/A converter converting at least a portion of said digital test vectors into analog signals.

- 7. The IC supporting EP-3DMST according to claim 6, wherein said substrate circuit further comprises an analog comparator.
- 8. The IC supporting EP-3DMST according to claim 1, wherein said test data and/or test-data seeds in said EP-3DM are compressed test data; said substrate circuit further comprises a data de-compressor, said data de-compressor de-compressing said compress test data.
- 9. The IC supporting EP-3DMST according to claim 1, wherein said test data and/or test-data seeds in said EP-3DM are compressed test data; said substrate circuit further comprises a data compressor, said data compressor compressing output test vectors.
- 10. The IC supporting EP-3DMST according to claim 1, wherein said substrate circuit further comprises a storage block, said storage block storing address information associated with mismatched output test vectors and expected test vectors.
- 11. The IC supporting EP-3DMST according to claim 1, wherein said substrate circuit further comprises a multiplexor, the output of said multiplexor being selected from external scan-test input and EP-3DM input.
- 12. The IC supporting EP-3DMST according to claim 1, wherein said substrate circuit further comprises a plurality of parallel-serial test flip-flops (PS-TFF), the output of said PS-TFF being selected from normal data input, external scan-test input, and EP-3DM input.
- 13. A process of testing an circuit-under-test (CUT) having an electrically programmable three-dimensional memory (EP-3DM) stacked thereon, comprising the steps of:
 - (A) reading input test vectors and expected test vectors from said EP-3DM;
 - (B) sending said input test vectors to said CUT and getting output test vectors;
 - (C) comparing said output test vectors with said expected test vectors.

- 14. The process according to claim 13, further comprising the step of built-in self-test (BIST) to said CUT.
- 15. The process according to claim 13, further comprising the step of external scan-test (EST) to said CUT.
- 16. The process according to claim 14, wherein said EST is performed after said step (C); and said EST is only performed to test vectors associated with mismatched output test vectors and expected test vectors.
- 17. The process according to claim 13, further comprising the step of testing and correcting said EP-3DM before said step (A).
- 18. A printed-circuit-board-under-test (PCB-UT), comprising at least a first integrated circuit (IC) chip, said first IC chip further comprising an electrically programmable three-dimensional memory (EP-3DM), said EP-3DM storing at least of a portion of test data and/or test-data seeds for at least a portion of said PCB-UT.
- 19. The PCB-UT according to claim 18, further comprising a test interface, whereby said EP-3DM can be tested through said test interface.
- 20. The PCB-UT according to claim 18, further comprising a second IC chip, the test data and/or test-data seeds for said second IC chip being stored in said EP-3DM on said first IC chip.